

# Work Order ID 74183

**\*74183\***

Page 1

October-13-11 8:11:42 AM

Item ID: K10112

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Saddle, Skidtube 206

Start Date: 9/26/11 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 10/19/11 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

K10112

B

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP  
FOR D206-642-111 CHG006  
FOR D206-642-113 CHG001

0.00

K10112

CHG002  
8 wh0170

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

Packaging

0.00

Rec'd 10/19/11 6

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

Quality Control

0.00

8 wh0170

6/6

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Item ID: K10112

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Saddle, Skidtube 206

Start Date: 9/26/11 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 10/19/11 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00

**\*130\***

Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP K10112

PPP D206-642-111

PPP D206-642-113

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

74416  
74417

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

Quality Control

0.00

74418  
74449  
74420  
74421

11/10/20 6

11/10/20

MF 11-10 20

# Picklist Print

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Work Order ID: 74183

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: E00.06.14Changed GHW part # (mpp 2063)ECIPP REV:F 11.09.23 PER REV.B DD  
VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 76 AN3-41A Bolt		Purchased	No			110	Each	2,055.0000	8	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		55							
					118706	55			118706	74			
				st510		2000							
					119042	2000			119042	410			
S 76 AN4-6A Bolt		Purchased	No			110	Each	6,024.0000	12	72			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		1018							
					118422	118			118422	464			
					118628	400			118628	200			
					118838	300							
					119127	200							
				ST358		6							
					117514	6							
				ST516		5000							
					119017	5000							
S 76 AN4C5A BOLT		Purchased	No			110	Each	543.0000	1	6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP-B		64							
					112243	64							
				ST345		379							
					112243	379			112243				
				ST356		100							
					119017	100							

11/14/11



# Picklist Print

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Work Order ID: 74183

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

D2662-2  
Saddle, RH In 206

Manufactured No

110 Each 11.0000

2 12

## Location

## Loc Qty

## Loc Code

ST435

11

73850

1

73851

10

74483 14  
73850 1  
73851 100  
10 60

D2712  
Set Screw

Manufactured No

110 Each 1.091.0000

## Location

## Loc Qty

## Loc Code

FG

50

29962

50

ST021

1041

71160

1

72231

90

73837

950

72231 30x  
73837 30x  
12

D2884  
Saddle Spacer

Manufactured No

110 Each 204.0000

## Location

## Loc Qty

## Loc Code

FG

10

29453

10

ST025

194

73823

194

73823 12

D2885  
Saddle Spacer

Manufactured No

110 Each 230.0000

## Location

## Loc Qty

## Loc Code

FG

10

29199

10

ST025

220

73824

220

73824

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Shop Packet Print

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# Picklist Print

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Work Order ID: 74183

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

D3413-1  
Ring

Manufactured No

110 Each 60.0000

6

## Location

## Loc Qty

## Loc Code

ST368

41

73821

41

ST420

2

66387

1

70773

1

ST467

17

73298

17

MS21042L3  
Nut

Purchased No

110 Each 10,428.000

8 48

## Location

## Loc Qty

## Loc Code

ST300

1428

117441

16

117885

91

118451

361

118927

960

ST516

6000

119017

6000

ST518

3000

119075

3000

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Work Order ID: 74183

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

MS21042L4

Nut

Purchased

No

110

Each

14,311.000

12

72

## Location

## Loc Qty

## Loc Code

ST300

3311

117441

51

117601

557

117885

56

118451

1647

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21042L6

Nut

Purchased

No

110

Each

1,804.0000

2

12

## Location

## Loc Qty

## Loc Code

ST300

804

117677

148

118384

8

118927

48

118968

600

ST518

1000

119075

1000

NAS1149C0463R

Washer

Purchased

No

110

Each

1,447.0000

1

6

## Location

## Loc Qty

## Loc Code

FP-B

1

115358

1

ST297

1446

117735

446

119097

1000

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Work Order ID: 74183

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0363J

Washer

Purchased

No

110

Each

3,193.0000

8

48

## Location

## Loc Qty

## Loc Code

ST298

3193

117601

238

118077

317

118612

638

118968

2000

118612

NAS1149D0463J

Washer

Purchased

No

110

Each

17,309.000

24

144

## Location

## Loc Qty

## Loc Code

ST298

1309

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

419

118612

720

118612

ST302

1000

119042

1000

ST407

15000

119075

10000

119097

5000

NAS1149D0563J

Washer

Purchased

No

110

Each

4,175.0000

8

48

## Location

## Loc Qty

## Loc Code

ST298

4175

118206

3175

118614

1000

118206

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Work Order ID: 74183

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0663J

Washer

Purchased

No

110

Each

3.588.0000

24

## Location

## Loc Qty

## Loc Code

ST298

588

115996

5

117977

83

118614

500

ST407

3000

119075

3000

118644

11/10/11 (6)

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## REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10112	D206-642-112	D206-642-114
D206-651-041	1	1	1
D2652	16	16	16
D3413-1	1	1	1
D2661-2	2	2	2
D2662-2	2	2	2
D2712	10	10	10
D2884	2	2	2
D2885	2	2	2
AN3-41A	8	8	8
AN4C5A	1	1	1
AN4-6A	12	12	12
AN5-7A	8	8	8
AN6-44A	2	2	2
NAS1149D0363J	8	8	8
NAS1149D0463J	24	24	24
NAS1149D0563J	8	8	8
NAS1149D0663J	4	4	4
MS21042-3 (OR L3)	8	8	8
MS21042-4 (OR L4)	12	12	12
MS21042-6 (OR L6)	2	2	2
NAS1149C0463R	1	1	1

**RELEASED**  
2011-09-23

B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	K10112	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.09.19	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	